



PART MARK
TO QD5016 (B) 1 & 4

- NOTES
- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
 - REMOVE ALL BURRS AND SHARP EDGES.
 - INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
 - UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
 - FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
 - PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
 - ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R PRIMER		
02	QD3088-134	A/R ACTIVATOR		
03	QD3088-135	A/R THINNERS		

© 2014 PALL EUROPE LTD		UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE	PALL Pall Corporation	
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		X. ± 1.0 ± 0.5 DEG	APPLICATION	NEXT ASSY	TECH APRL	DSGN APRL	TITLE PLATE	
		.X. ± 0.5					SIZE A1. CAGE CODE U0088 DRG NO OB21907 ISS P2Y	
		.XX. ± 0.25					CONTRACT NO	
		.XXX. $\pm -$					SCALE 1:1 WEIGHT	
		SURFACE FINISH 3.2	USED ON QB05043	DSGN APRL E.C.BULA 25 SEP 2014	DO NOT SCALE DRAWING		SHEET A OF A	